

Fiberglass Basin Installation Reference Guide

Purpose

The intent of this guide is to provide a concise reference outlining the recommended procedures and methodology for installing underground sump and sewage basins and to ensure that both damage and premature failure of the basin is avoided.

Situational studies conducted by environmental regulatory agencies and various trade organizations demonstrated that the most significant source of leaks and failures in underground storage systems is due to improper material handling and installation practices. Proper handling and installation requires practical experience combined with strict adherence to proven methods and procedures.

This guide is not intended to serve as an instructional manual. The installation of sump and sewage basins is a specialized skill, and it is assumed that the individuals who install these products and refer to this guide will have basic understanding of such procedures as excavating, backfilling, pipefitting, and electrical work. No amount of written instruction by a manufacture or a regulatory agency will convert an inexperienced, under-supervised laborer into a skilled, experienced mechanic. The ability to recognize and correctly respond to abnormal conditions during a basin installation requires field experience as well as mechanical aptitude.

In addition to proper system engineering and competent manufacturing, the use of basin installers who have both practical experience and the veracity to insist that the basin be installed properly constitutes the greatest protection from catastrophic basin failure and liability exposure.

Disclaimer

Every reasonable effort has been put forth by **Precision Service & Pumps Inc.** and its agents to ensure the accuracy and reliability of the information contained within this reference guide. However, neither **Precision Service & Pumps Inc.** its agents, or its consultants make any representation, warranty, or guarantee in connection with the publication of this reference guide and the recommended methods and procedures described herein. **Precision Service & Pumps Inc.** further rejects any and all liability for loss or damage resulting from its use or for the violation of any country, federal, provincial, state, or municipal regulations with which these aforementioned methods and procedures may conflict or for the infringement of any patent resulting from the use of the methods and procedures described herein.

Material Handling

GENERAL HANDLING: Although the exterior surfaces of the fiberglass reinforced plastic (FRP) sump and sewage basins are designed to withstand normal handling, they can be damaged during transportation and installation. Basins should never be subjected to drops of any kind, dragged, handled or grasped by sharp objects and with the exception of the nominal movement involved in a visual inspection, should never be rolled.

...../ 1

Fiberglass Basin Installation Reference Guide

Should the basin or its shell become damaged, installation should be suspended until **Precision Service & Pumps Inc.** or its designated agent can make a determination as to the full extent of the damage. Any repairs required must be first authorized in writing by **Precision Service & Pumps Inc.** and then be carried out in accordance with **Precision Service & Pumps Inc.** direction.

UNLOADING, LIFTING, and LOWERING: The proper way of moving a basin is by lifting it, using chains or cables with the optional lifting lugs (not more than 30° included angle) or by using a non-marring sling around the basin. Before any attempt is made to move a basin, it should be established that all of the equipment and accessories have sufficient capacity and reach to lift and lower the basins without dragging and/or dropping the unit. Basins should be maneuvered with guide ropes attached to the sides.

WARNING!! Under NO, circumstances should the use of chains or cables around the basin shell be permitted. **WARNING!!**

STORAGE: Basins should be stored in a secure, controlled area where the potential for accidental damage or vandalism will be minimized. The storage area should be free from sharp objects, rocks and any other foreign solutions or materials that could cause damage to the basins. Chock the basins until they are needed for installation and if windy conditions are possible, secure the basins with non-marring restraints of a size and number adequate for securing the basin.

PRE-INSTALLATION INSPECTION: Basins, vales, equipment, and piping materials should be physically and visually inspected before installation. Adherence to the project's specifications should also be confirmed before installation. If the basin or any of its internal components are damaged, installation should be suspended until **Precision Service & Pumps, Inc.** or its agent can make a determination on the extent of damage. Any repairs must be first authorized in writing by **Precision Service & Pumps Inc.** and then be done in accordance with **Precision Service & Pumps Inc.** instructions.

EXCAVATING: The excavation should provide adequate space for the basin, piping, and other buried equipment and for the replacement and compaction of backfill materials particularly around the basin walls. The size, shape and wall slope of the excavation should be determined by soil conditions, depth of excavation, shoring requirements, and if workers are required to enter the excavation, safety considerations and federal, state, county, and municipal regulations.

WARNING!! Locate all overhead and underground utilities before excavating. **WARNING!!**

LOCATION OF EXCAVATING: Excavation for an underground basin should be made with due care to avoid undermining foundations of existing structures and contact with underground utilities. In the absence of building codes or regulations, maintain a minimum distance of five feet plus a slope or 45° from the bottom of the compacted sub-base to the bottom of the adjacent structures, foundations, footings, and property lines (as shown in the attached illustration). Additional distances may be required to assure that any loading carried or created by the foundations and supports cannot be transferred to the basins.

Fiberglass Basin Installation Reference Guide

MAXIMUM BURIAL DEPTH: If burial depth is greater than the basin height, contact **Precision Service & Pumps Inc.** to determine if additional wall reinforcement is required and secure written authorization.

HANDLING OF EXCAVATED MATERIALS: Excavated materials, which cannot be removed from the jobsite, should be carefully stored as far from the edge of the basin excavation as possible. Unless approved for use as backfill, excavation materials should be securely stored separate from the approved backfill materials.

WORK AREA SAFETY: Safe installation procedures shall be the sole responsibility of the basin installer. Work safety requirements are defined on the WorkSafeBC website under "Construction, Excavation and Demolition" - section 20, subsection Excavation 20.78 through 20.95: Website address as follows:
<http://www2.worksafebc.com/publications/ohsregulations/part20.asp>

Backfilling

GENERAL: Careful selection, placement, and compaction of approved backfill material is critical to a successful basin installation. Among the common problems associated with basin leaks and premature failures are:

Backfilling (continued)

GENERAL: Careful selection, placement, and compaction of approved backfill material is critical to a successful basin installation. Among the common problems associated with basin leaks and premature failures are:

- ◆ Use of incorrect backfill material
- ◆ Inadequate or improper placement or compaction
- ◆ Rocks, clods, or debris left in the excavation or basin
- ◆ Voids under or around the perimeter of the basin
- ◆ Failure to prevent the migration of backfill materials

PLACEMENT OF BASIN: The bottom of the basin excavation should be covered with suitably with graded, leveled, and compacted backfill material to a depth of at least 12 inches (compacted sub-base). If a concrete hold-down/anti-flotation pad is required, this bedding can be reduced to a depth of at least 6 inches. The carefully lower the basin into the excavation and centered on the compacted backfill or concrete pad (see attached).

WARNING!! Placement of a basin on a concrete pad or compacted sub-base smaller than the total basin bottom area or on intermediate supports (saddles) will cause uneven distribution of loads. This may contribute to structural failure, and it is always discouraged and any damage caused as a result is not covered under warranty. **WARNING!!**

Fiberglass Basin Installation Reference Guide

BACKFILL MATERIAL: Back fill material should be clean, well granulated, free flowing, non-corrosive, and inert. It should be free of ice, snow, debris, rock, or organic material, all of which could damage the tank and interfere with the compaction of the backfill material. The largest particles should not be larger than 3/4". Not more than 3% (by weight) should pass through a # 8 sieve, and the backfill material should conform to ASTM C-33, Paragraph 9.1 requirements.

Approved backfill materials include the following:

- ◆ Pea Gravel, naturally rounded particles with a minimum diameter of 1/8" and a maximum diameter of 3/4".
- ◆ Crushed rock, washed and free-flowing angular particles between 3/8" and 1/2" in size.

PLACEMENT and COMPACTION OF BACKFILL: Compaction of backfill materials should be adequate to ensure the support of the tank, and to prevent movement or settlement. Backfill materials should be placed in 12" lifts and compacted to a minimum soil modulus of 700 pounds per square inch (psi)

SUPPORTING PIPING, EQUIPMENT and ACCESSORIES: Support for piping, equipment and other accessories must be provided during backfilling. Using the basin to support piping, equipment, cribbing, bracing, or blocking is never permitted. During backfilling, temporary supporting materials must be carefully installed and removed to prevent damage to the basin, piping, or equipment.

WARNING!! Using the basin to support any loading carried or created by piping, equipment, cribbing, bracing, or blocking is always discouraged and any damage to the basin as a result of the foregoing is not covered by our warranty. **WARNING!!**

Anchorage

GENERAL: When basin installations are located in areas subject to high water tables or flooding, provisions should be made to prevent the basins, either empty or filled, from floating. The buoyancy force to be offset is determined primarily by the volume of the basin. The principle offsetting factors include:

- ◆ Backfill materials
- ◆ Concrete hold-down pad
- ◆ Friction between the tank, backfill materials and the surrounding soil

Anchorage (continued)

METHODS OF ANCHORAGE: All methods of anchoring basins use the weight of the backfill materials to offset the buoyancy forces. The use of supplemental mechanical anchoring methods (a concrete hold-down pad) increases the amount of backfill ballast, which is mechanically, attached to the basin. The recommended method of attachment is to pour concrete grout over the basin's anti-floatation flange and concrete grout over the basin's anti-floatation flange and concrete hold-down pad (see attached illustration)

ANCHORAGE REQUIREMENTS: Requirements of anchorage, thickness of concrete hold-down pads, as well as the size of anchors and reinforcement must be calculated for each installation based on the environmental conditions of that specific installation.

WARNING!! Use "submerged" material weights when calculating anchorage requirements. Example: weight of concrete (150 pounds per cubic foot) minus the weight of the water (62.4 pounds per cubic foot) equals a "submerged" weight of 87.6 pounds per cubic foot. **WARNING!!**